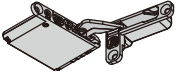
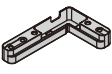
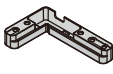
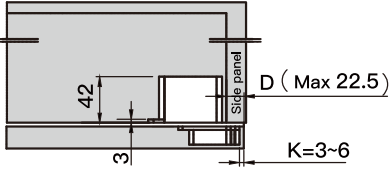


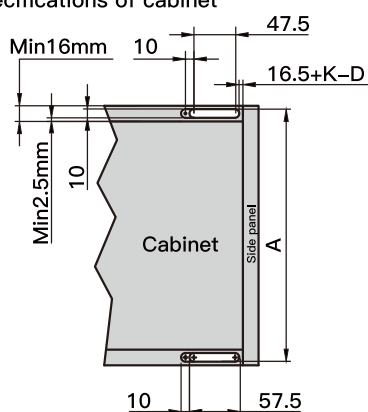
Instruction of Mortise-In Hinges

Accessories					Optional Accessories			Dimension
Arm holder (R)	Arm holder (L)	Counter sunk screw (4X10)	Wooden screw (4X16)	Wooden screw (4X25)	Connector (R)	Connector (L)	Counter sunk screw (4X10)	Installation specifications
								 D=Coverage K=Drilling distance
x1	x1	x6	x4	x2	x1	x1	x6	

Installation Specifications

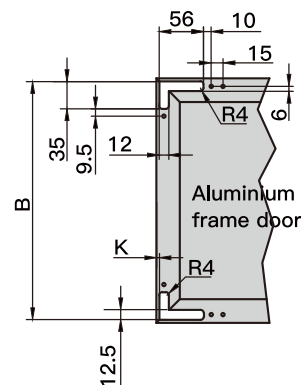
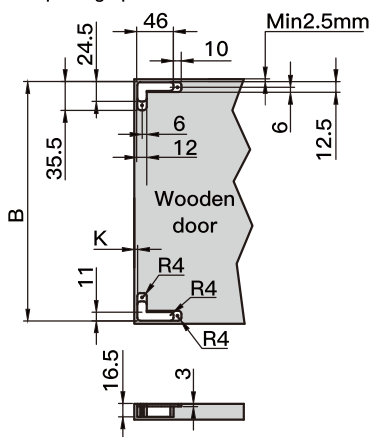
1.Hole-opening specifications of cabinet

Unit: mm



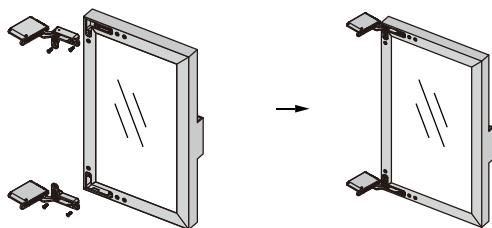
2.Hole-opening specifications of wooden door & aluminium frame

Unit: mm

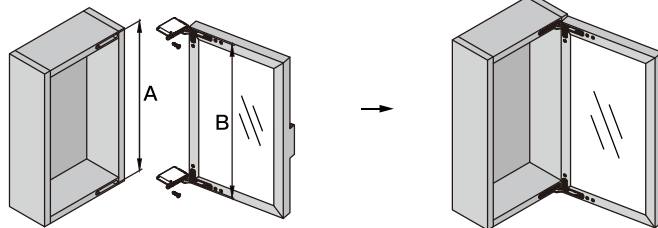


Installation

1.Insert arm holders into the door panel

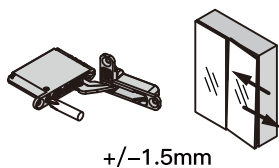


2.Fix door with the cabinet (A=B)

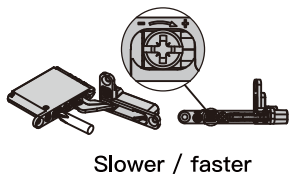


Adjustments of 3D-dimension & closing speed

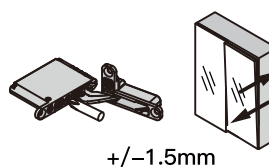
1.Side adjustment



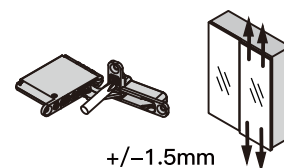
2.Closing speed adjustment



3.Depth adjustment

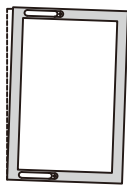
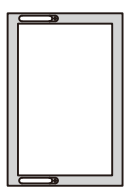


4.Height adjustment



Inspection of cabinet tilt

1.Inspection for left or right tilt

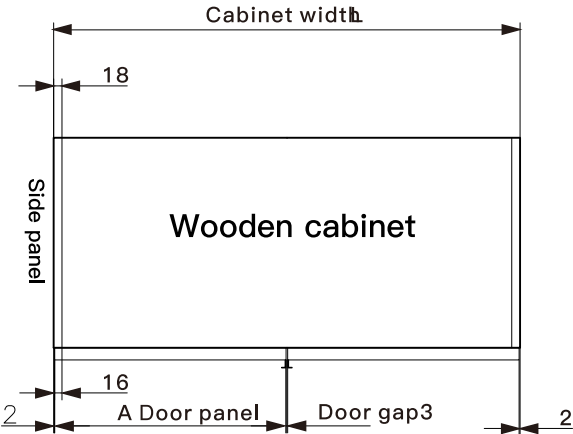


2.Inspection for back or forth tilt

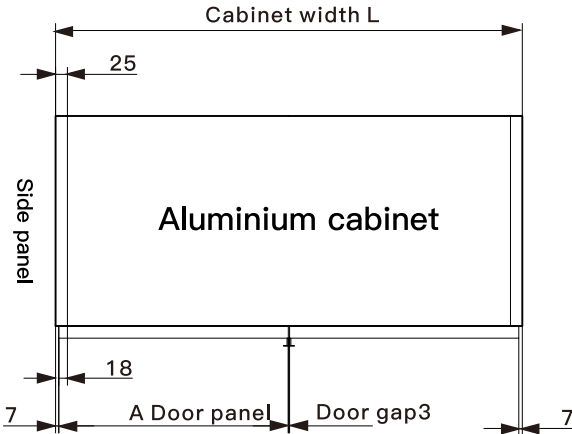


Dimension calculations of aluminium frame door (Unit: mm)

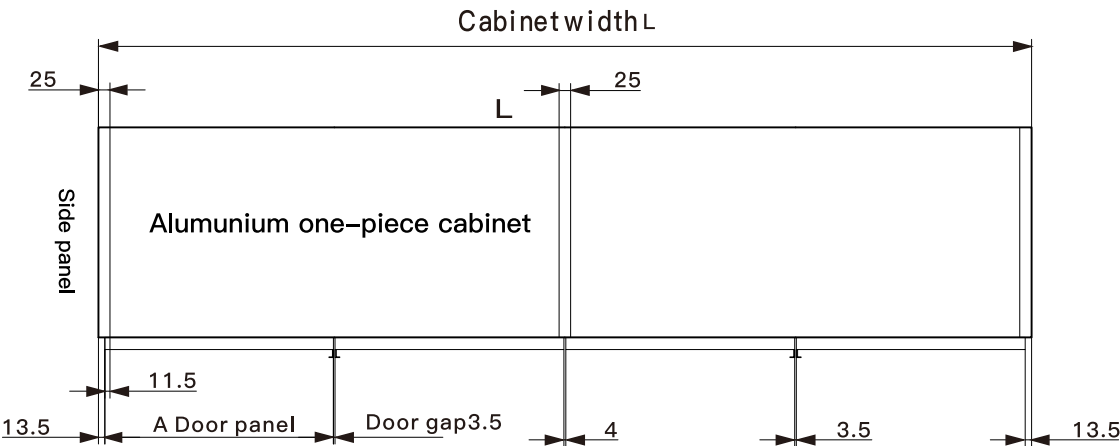
Single wooden cabinet, side panel H=18
Formula: A door width=L cabinet width/2 doors-3.5



Single aluminium cabinet, side panel H=25
Formula: A door width = L cabinet width / 2 doors -8.5



Aluminium one-piece cabinet, side panel H=25, common side panel H=25
Formula: A door width=L cabinet width/4 doors-9.5



Wooden one-piece cabinet, side panel H=18, common side panel H=25
Formula:A door width=L cabinet width/4 doors-3.5

